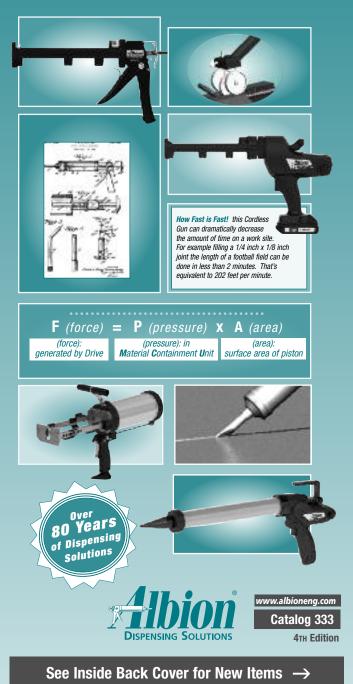
# Albion Engineering Company Handbook & Catalog

Providing You with Tools & Technical Information to Solve Your Application Needs



# Engineering Dispensing Solutions.

Engineered Dispensing Solutions. Albion Engineering is a third-generation company internationally recognized as a leader in the field of hand held dispensing technologies. Albion supports multiple industries with innovative. high quality dispensing tools and accessories for the most demandtidas ing applications. Please visit our web site and/or

request a catalog.

Pictured above, the original Albion dispenser (patent No. 1986166) dated 1935 from the United States Patent Office.

> ALBION Engineering Company 1250 N. Church Street Moorestown, NJ 08057-1102 856-235-6688 Fax Toll-Free: 800-841-7132 Email: service@albion.com

www.albioneng.com

4.1 Edition, June, 2014

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# BUL





NULTI-COMPONENI



## INTRODUCTION

I am proud to present to you our catalog and hope you will find it useful and educational. The catalog is divided into 3 major sections.

<u>Background Information</u>— detailing how a tool can be built, the benefits in each segment of the tool and how to select the right tool for your application.

<u>Core Product Selection</u>— sorted by how the material is packaged - bulk, sausage, or cartridge we provide you with the "Core" tools for each section first and then variations of the core tools, allowing you to select the right tool for your specific needs and application.

<u>Nozzles and Accessories</u>— key components in the application process.

Incorporated within the catalog are "Albion Engineering Tidbits" which are designed to help you understand key elements behind the tools you are selecting and how they are used to improve your application needs.

Albion Engineering Company has served your dispensing needs for over 80 years. I am proud to be the third generation of Schneiders, and I hope our products meet your expectations.

Thank you. Mark C. Schneider



Mark C. Schneider President



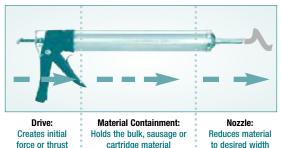
Franz K. Schneider 1963 - 1999



F. Karl Schneider 1929 - 1963

## How a Dispensing Tool Works– Building a Tool

There are 3 core components in a dispensing tool: <u>Nozzle, Material</u> <u>Containment Unit</u>, and <u>Drive</u>. By customizing these components to meet your specific application needs, you can create the best dispensing tool.



**Drive**— mechanism that creates force or thrust. There are three primary types available:

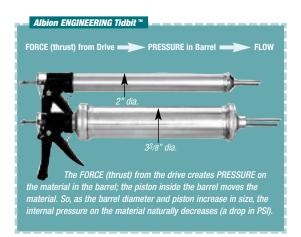
• Manual Drive: hand operated, portable, and efficient. Drives are available in a range of ratios depending on the viscosity of the material to be dispensed

- Air-Powered Drive: requires an air compressor, regulator, and hose. This setup is best for industrial applications
- · Cordless Drive: portable, powerful, quick, and effortless

Material Containment Unit (MCU) --- contains the material to be dispensed.

- · Bulk Material: generally in pails
- Sausage Material: packaged in a Mylar sleeve which fits a standard tool
- Cartridge Material: portable, convenient

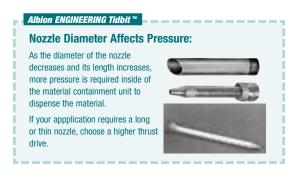
Nozzle- determines the size and shape of the material to be dispensed



## NOZZLES



Nozzles determine the size and shape of the material dispensed. The difficulty of pushing material through the nozzle will depend on its length and diameter.



#### Albion ENGINEERING Tidbit ™

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## Teflon<sup>®</sup> Facts and Trivia:<sup>1</sup>

\* PTFE is inert to virtually all chemicals and considered the most slippery material in existance. As a DuPont registered trademark, **Teflon**<sup>®</sup> has become a familiar household name, recognized worldwide for the superior non-stick properties associated with its use as a coating on cookware and as a soil and stain repellent for fabric and textile products.

\* **Teflon**<sup>®</sup> has been involved in the U.S. space program since the program's infancy. When Neil Armstrong took his historic "giant leap for mankind" in 1969, the moon module included numerous applications involving **Teflon**<sup>®</sup> resin, including space suits, blankets, heat shields, insulation, and cargo hold liners. \* As a liquid, **Teflon**<sup>®</sup> <u>repels water</u> and stains for apparel,

home fashions, furniture, and uniform markets. **Teflon**<sup>®</sup> forms a molecular shield around each fiber, guarding them from oil and water-based stains, dust, and soil. ...without affecting their color, feel, or breathability.

\* **Teflon<sup>®</sup>** is in the Statue of Liberty in New York harbor as an insulator and lubricator between the copper skin and the stainless steel skeleton.

\* **Teflon**<sup>®</sup> in a composite sheet form with graphite is used for bearing pads in the George Washington Bridge in New York State to <u>prevent corrosion of the steel plates.</u>

\* Teflon<sup>®</sup> is the slipperiest solid substance on Earth with the low static coefficient of friction of 0.04 (Teflon<sup>®</sup> on Teflon<sup>®</sup>).
\* Albion is the <u>only Caulking gun company</u> to use Teflon<sup>®</sup> as a barrel coating material inside and out to make dispensing and cleanup easier.

<sup>1</sup>The History of **Teflon**<sup>®</sup> by DuPont. The Dupont website: http://www.DuPont tetrafluoroethylene (PTFE)

## BARRELS

#### Material Containment Units:

Material Containment Units contain the material to be dispensed. The force generated by the Drive System creates pressure inside the Material Containment Unit, forcing the material through the nozzle. The following are the most common containers for materials:

Throughout the catalog you will see the force generated by the drive system in maximum pounds force ( $Ib_f$ ) and the resulting maximum pressure generated inside the material containment unit in maximum pounds per square inch (psi) pressure associated with each tool.

 Bulk— the most cost effective material packaging, generally in 2 or 5 gallon pails that require self loading dispensing tools. Bulk dispensing guns are available in 3 different barrel diameters and in various lengths. Bulk tools come with dual leather pistons that push a multitude of material types.

• <u>Sausage</u> more cost-effective than cartridges. Less waste than cartridges. Sausage and Bulk dispensing tools are quite similar, except in the Sausage dispensing tool the plastic piston replaces the leather pistons to maximize efficiency. Albion highly recommends a solid **Teflon**<sup>®</sup> piston to minimize friction between the piston and the barrel, as well as maintaining the required thrust to dispense materials.

 <u>Cartridge</u>— cleanest and easiest packaging to dispense material, but the highest in cost per ounce. Single and two component cartridge designs vary significantly in quality and acceptable maximum pressure.

#### Bulk and Sausage Dispensing Tool Barrels:

Steel— the standard for many years; durable, reliable, and can be cleaned using a barrel brush (800-G01)

*Aluminum*— light weight; not as durable as a steel barrel, so care is required with this tool.

*Teflon<sup>®</sup>-Coated Steel*— a standard steel barrel coated with DuPont's **Teflon<sup>®</sup>**, the slipperiest substance known to man.<sup>1</sup> It's non-stick surface improves clean-up. **Teflon<sup>®</sup>**eases the dispensing tool process and substantially reduces the friction between the piston and barrel when coupled with **Teflon<sup>®</sup>**pistons, thus requiring less thrust to dispense material.

 $^1$  Teflon  $^{\otimes}$  is a registered trademark of DuPont  $^{\mathbb{M}}$  used under license by Albion Engineering Company.





#### **Drive Systems:**

Professional Line: We are especially proud of our Professional Line, which satisfies the needs of skilled craftsmen installing sealants and adhesives on a daily basis. These individuals require heavy-duty tools that are adaptable for special applications and are easily maintained with replacement parts. They expect their tools to perform day-in, day-out and to endure harsh chemicals. These tools must operate reliably over a wide range of temperatures and the unforgiving environment of construction job sites. The Professional Line is our long-developed solution for this demanding group. Drives in this category are Special Deluxe (most popular), Special Deluxe Plus, Ultra, Deluxe, Utility, Utility Plus, Air, Cordless and Push-Pull.

**<u>B-Line</u>:** Albion designed this line to compete with the best from around the world. By combining Albion state-of-the-art design and quality we offer tools that surpass the competition. Drives in this category are B1, B12, B18 and B26.

<u>Viper Line:</u> Basic guns designed for simple jobs. Typically offered at hardware, paint and DIY stores. We add to their value with our engineering and quality control. Drives in this category are R5, R6B & H10.

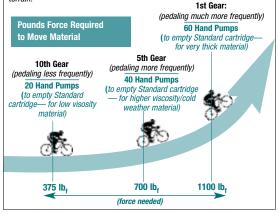
#### FACT: Caulking Gun Drives are Just Like the Gears of a Racing Bike:

Just as you would never choose the same bicycle gear for a level road as you would a steep hill, choose the correct caulking gun drive based on the thickness of the material you are dispensing and the length of the nozzle.

When you need to climb a steep hill on a bicycle you are thankful to have low output (high-thrust) gears. Think of dispensing a high viscosity product, like cold urethane or two-part epoxy, like a big hill to be climbed. Your speed in the low gear is decreased, but you can still handle the higher work load comfortably. Long nozzles (over 6") present a similar challenge. You need to gear-down to handle the work load.

When you are cycling a flat stretch of road (analogous to a dispensing a lower viscosity caulk like silicone or acrylic latex), you will be frustrated with that low gear - you are spinning your cranks (pulling the trigger) too easily and your output is low. You need to switch back to a higher gear (lower thrust gun drive) for higher output.

So choose your dispensing tool power based on the material and application - the same way you would choose the gear on your bike based on the terrain.



Albion Engineering Co. 856-235-6688 www.albioneng.com +>> (force is not required in air-powered guns; air pressure in = material pressure)

#### <u>Relationships Between Drive Systems, Force (thrust), and Pressures</u> (PSI) within the Material Containment Unit (MCU). Below is a standard

"engineering" equation which shows the relationship between the Force generated (required) by the drive system and the

2"dia

pressure within the MCU. Note the decrease in pressure as the (

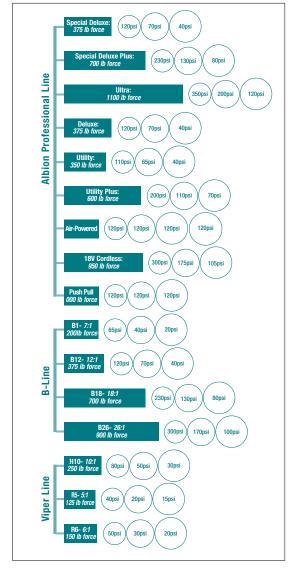
barrel diameter increases.

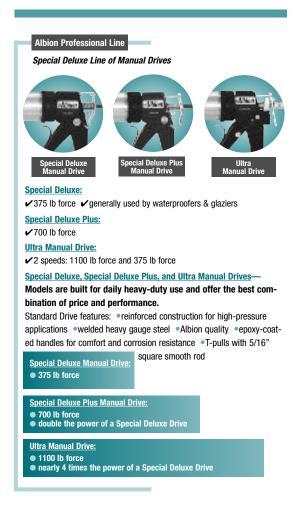
## F (force) = P (pressure) X A (area) (force): (pressure): in (area): generated by Drive Material Containment Unit surface area of piston

2<sup>5</sup>/8"dia

3<sup>3</sup>/8"dia

4"dia





#### Albion Professional Line

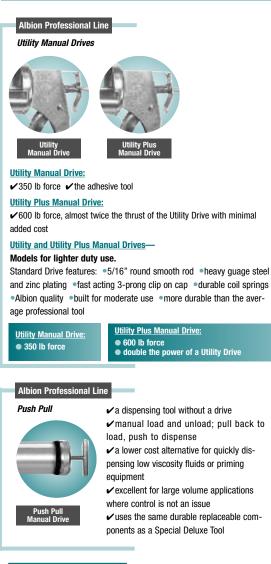
#### **Deluxe Manual Drives**



Deluxe Manual Drive: • 375 lb force

## Models are built for moderate daily use and offer a good combination of price and performance.

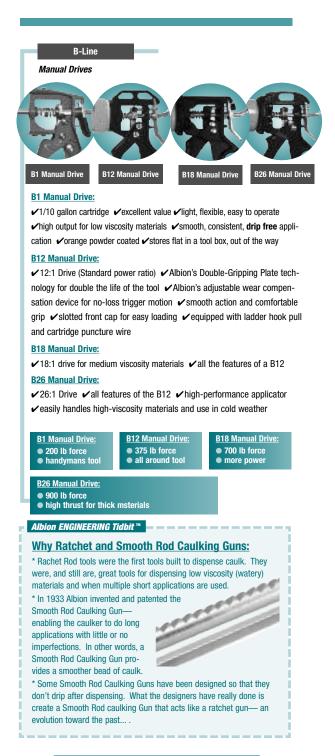
- ✔375 lb force
- ✓ 1/4" square smooth piston rod that rotates for 4 times longer life
- $\checkmark$  thumb activated instant pressure release
- ✓ formed steel construction and corrosion resistant zinc plating with solvent resistant leather piston
- the roofers' and framers' tool

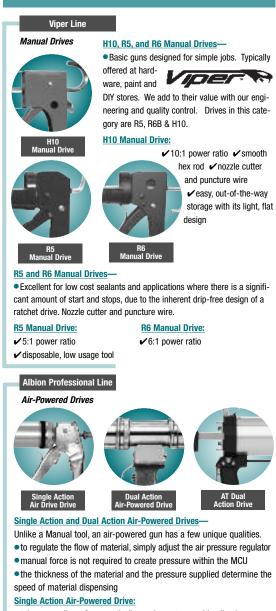


## Albion ENGINEERING Tidbit ™

Single Action Air Guns—	
• Air power allows for smooth dispensing	
<ul> <li>Manual load improves speed and quality</li> </ul>	
Its simplicity improves reliability	
Air pressure = material containment pressure	
Dual Action Air Guns—	
• Air power in both dispensing and loading directions	
<ul> <li>Commonly used on two component applications</li> </ul>	
<ul> <li>Desit for a second second second</li> </ul>	

Best for experienced users





✓ air power allows for smooth dispensing ✓ manual loading improves speed and quality ✓ its simplicity improves reliability

#### Dual Action Air-Powered Drive:

✓ air power in both dispensing and loading directions

#### AT Dual Action Air-Powered Drive:

✓ large 4" air cylinder for fast dispensing of twin cartridge material
✓ ergonomic suitcase handle





## 12V Standard Duty Cordless Guns -The Convenience of Cordless Battery Power with No Loss in Speed



- <u>Powerful</u>— 400 lbs of dispensing force
- Fast— dispense a 10 oz cartridge in 16 seconds
- <u>Lightweight</u>— 30% lighter than our 18V models



•<u>Long Lasting</u>— 12V Lithium-lon battery can dispense 100+ 10oz cartridges •<u>Control</u>— variable speed trigger with max speed dial and no drip

MAKINT

photo provided by: United Professional Caulking & Restoration, Inc.



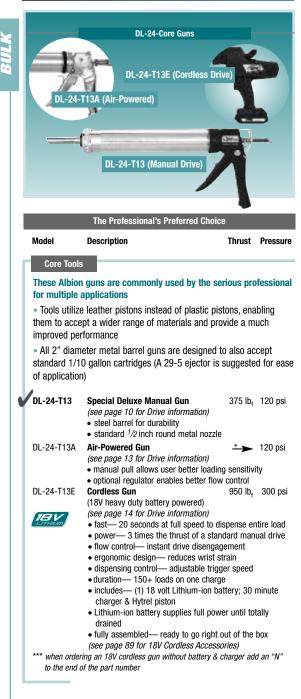
**How Fast is Fast!** A Cordless Gun can dramatically decrease the amount of time on a work site. For example a DL-59-T13E with a 2" barrel can fill a <u>1/4 inch x 1/8 inch joint the length of a football field in less than 2 minutes</u>. **That's greater than 150 feet per minute**. And unlike an air-powered tool, there are no hoses to get in the way. Albion's Cordless guns are the only tools that can consistently perform to such high standards for extended periods of time. Below is a Standard Usage Chart contractors refer to when estimating the amount of material needed for a specific job. By knowing the width and depth of a joint, a contractor can then calculate the number of feet possible from a single gallon of material. The next chart, "How Fast is Fast", shows how many feet of material can be applied per minute using an Albion battery powered tool.

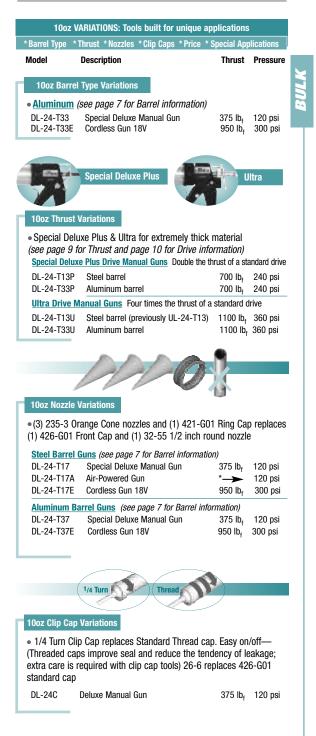
	depth of joint	Usage Chart for Standard Sealant based on one gallon:							
hart		Width of joint							
age (		1/4"	1/2"	3/4"		1 1/4"	1 1/2"	1 3/4"	2"
standard material usage chart	1/8"	616 ft							
	1/4"		154 ft						
	3/8"			68 ft					
	1/2"				39 ft	31 ft	26 ft	22 ft	19 ft

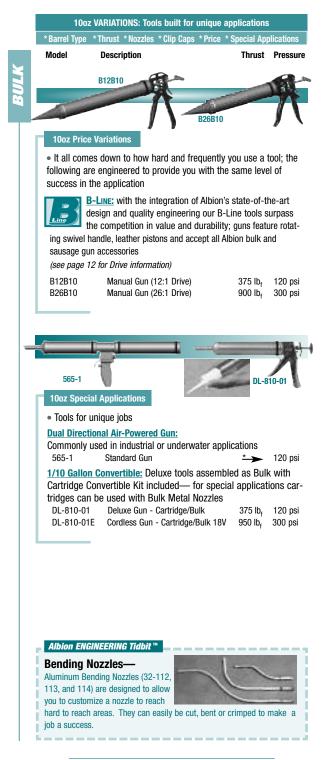
### <u>How Fast is Fast?</u> How about filling a joint the length of a football field in less than two minutes! See the chart below.

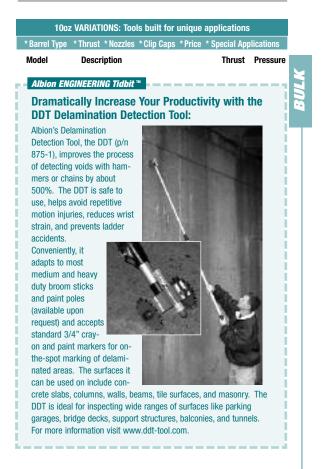
speed	model	Installation Speeds with a Cordless Drive:							
		1/4"	1/2"	3/4"		1 1/4"	1 1/2"	1 3/4"	2"
	DL-59-T13E 2" Barrel Diameter	<b>193</b> ft per minute	<b>48</b> ft per minute	<b>21</b> ft per minute	<b>12</b> ft per minute	<b>10</b> ft per minute	<b>8</b> ft per minute	7 ft per minute	<b>6</b> ft per minute
	770-20E 2 <sup>5</sup> /8" Barrel Diameter	per	<b>83</b> ft per minute	<b>37</b> ft per minute	<b>21</b> ft per minute	per	<b>14</b> ft per minute	<b>12</b> ft per minute	<b>10</b> ft per minute
	103-15E 3 <sup>3</sup> /8" Barrel Diameter	<b>549</b> ft per minute	<b>137</b> ft per minute	<b>61</b> ft per minute	<b>34</b> ft per minute	<b>27</b> ft per minute	<b>23</b> ft per minute	<b>20</b> ft per minute	<b>17</b> ft per minute

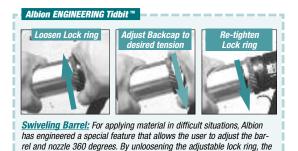
## 10oz BULK GUNS (1/10 Gallon) & VARIATIONS





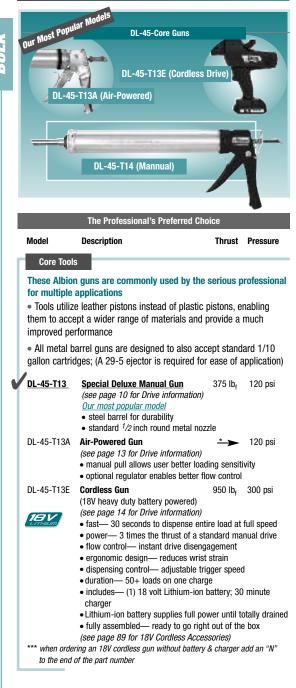


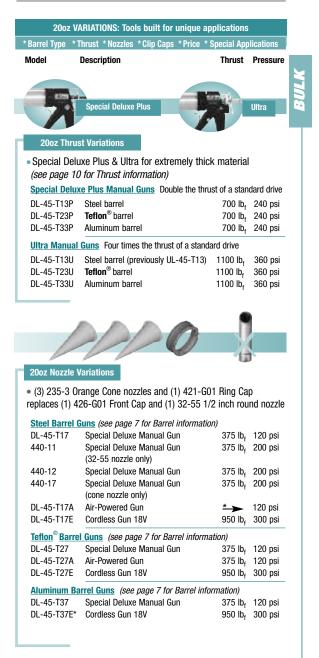




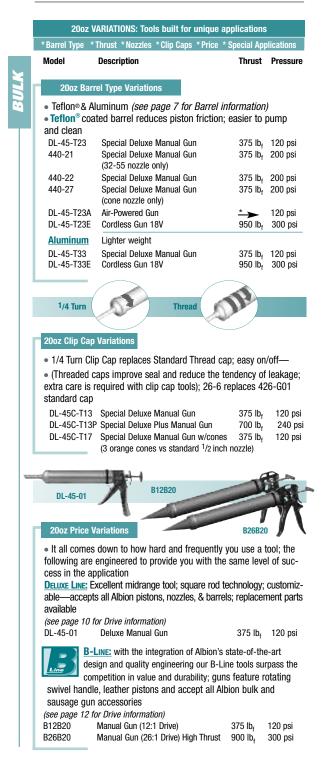
user can modify the swivel resistance.

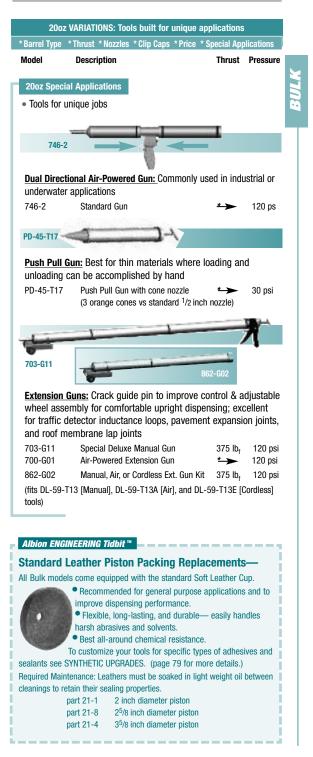
## 20oz BULK GUNS (1/2 Pint) & VARIATIONS

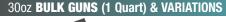


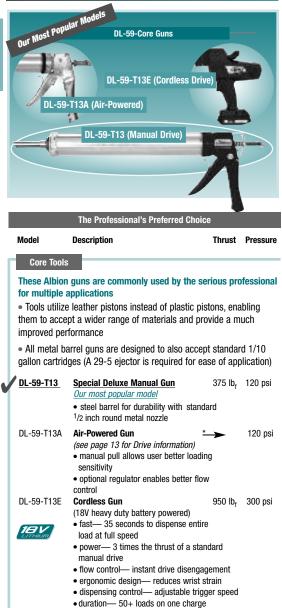


440 Series guns are special kits. All bulk versions have 222-2 expanders in the leather pistons and a 416-601 hook pull. Most have both 235-3 cone nozzles (w/421-601 cap) and a 33-55 metal nozzle (w/426-601 cap). See notes for exceptions. Sold only through distributors. Minimum order quantity is 96 guns.

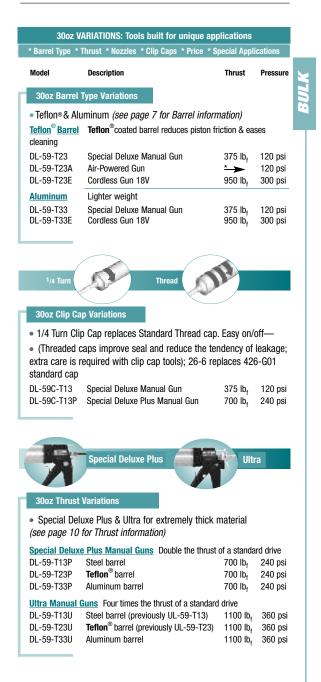


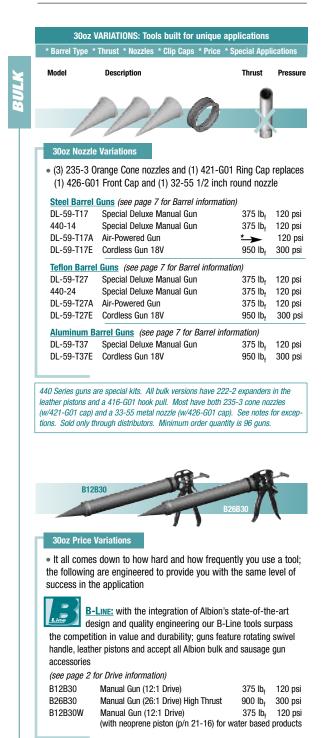


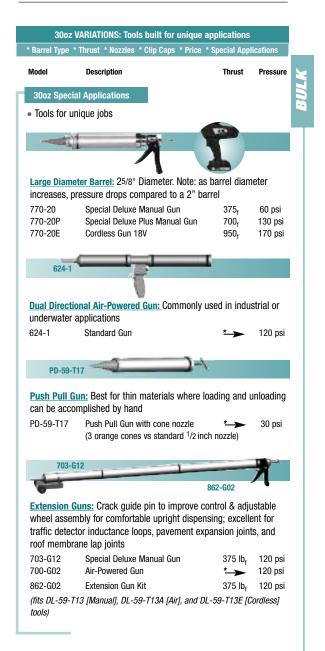




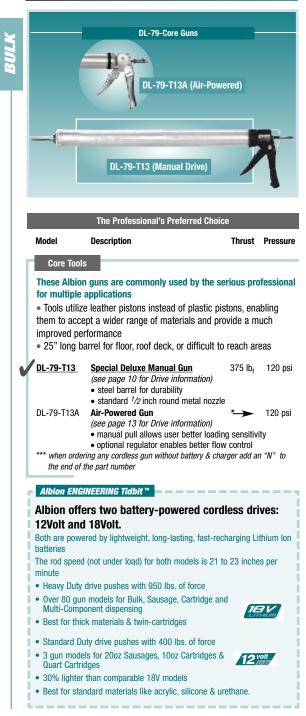
- includes— (1) 18 volt Lithium-ion battery; fast 30 minute charger
  Lithium-ion battery supplies full power until totally
- Children battery supplies full power until totally drained
- fully assembled— ready to go right out of the box (see page 89 for 18V Cordless Accessories)
- \*\*\* when ordering an 18V cordless gun without battery & charger add an "N" to the end of the part number

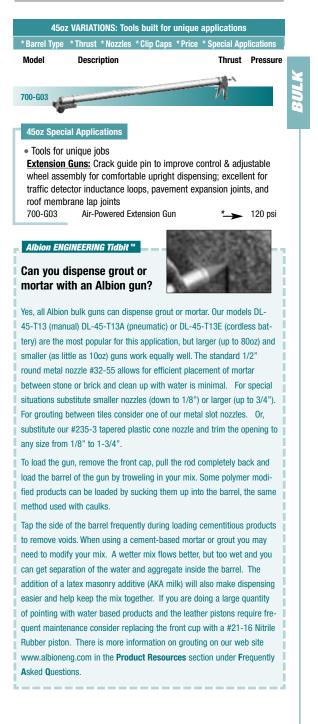




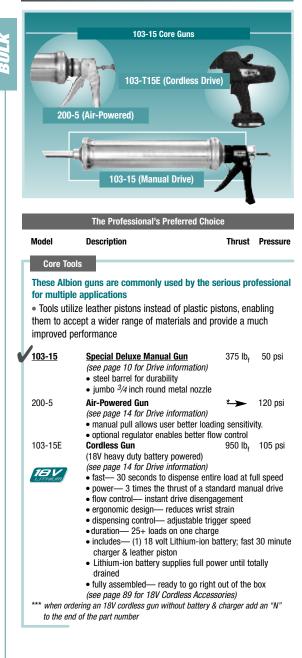


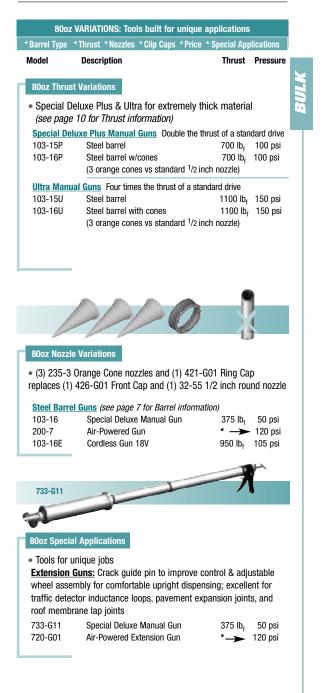
## 45oz BULK GUNS (11/2 Quart) & VARIATIONS





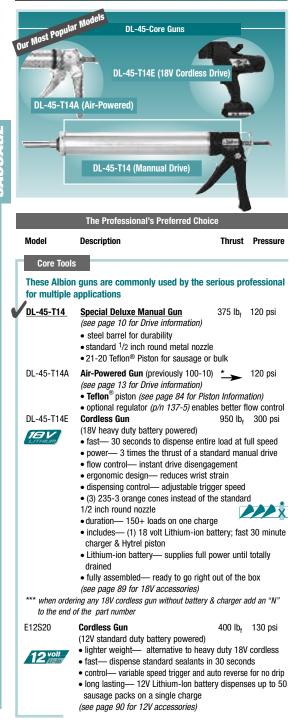
## 80oz BULK GUNS (21/2 Quart) & VARIATIONS





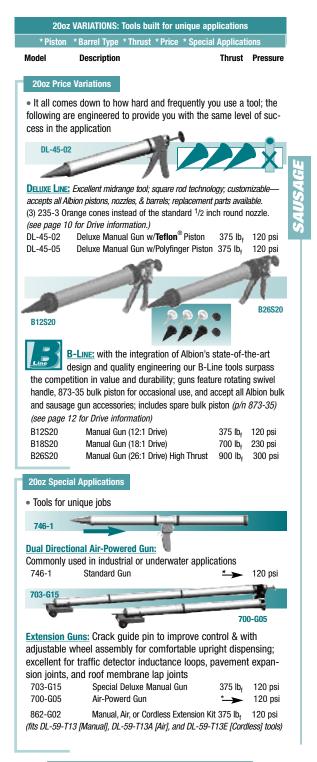
# 20oz SAUSAGE GUNS

## 20oz SAUSAGE GUNS & VARIATIONS

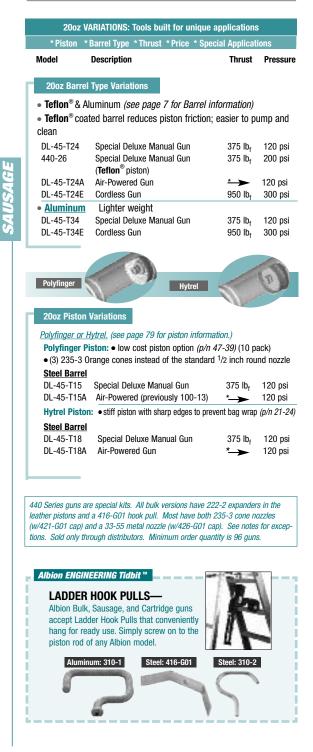


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# 20oz SAUSAGE GUNS & VARIATIONS



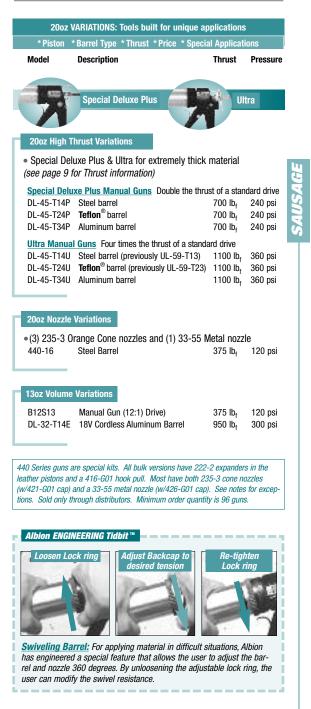
# 20oz SAUSAGE GUNS & VARIATIONS



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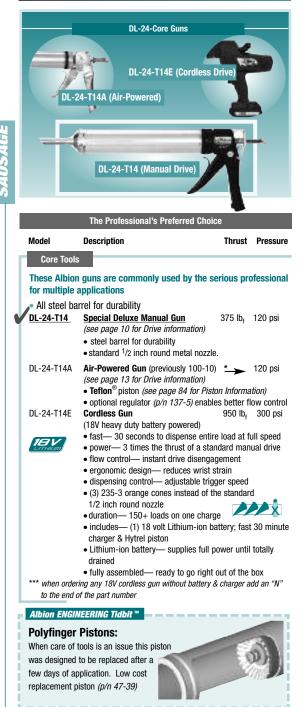
 (force is not required in air-powered guns; air pressure in = material pressure)

# 20oz SAUSAGE GUNS & VARIATIONS



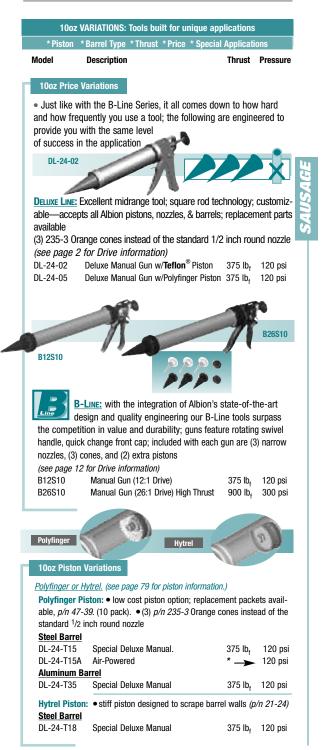
# 10oz SAUSAGE GUNS

## 10oz SAUSAGE GUNS & VARIATIONS



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### 10oz SAUSAGE GUNS & VARIATIONS

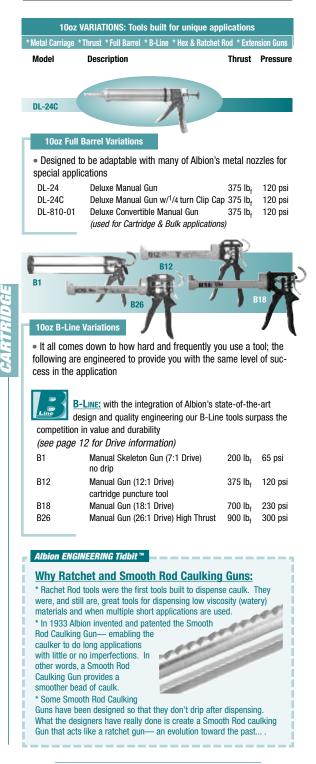


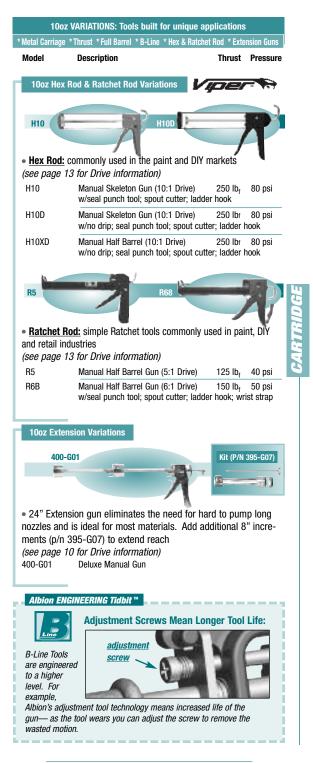
### 10oz CARTRIDGE GUNS



The Professional's Preferred Choice					
Model	Description	Thrust	Pressure		
Core Tools					
These Albion for multiple a	guns are commonly used by the se applications	rious pro	ofessional		
<u>846-1</u>	Special Deluxe Manual Gun	375 lb <sub>f</sub>	120 psi		
	<ul> <li>(see page 10 for Drive information)</li> <li>durability— composite carriage mea</li> <li>easy applications— carriage swivels</li> <li>square rod— 4 times the life of a statement of the statement of the</li></ul>		•		
846-1A	Air-Powered Gun (see page 13 for Drive information)	*->	120 psi		
846-1E	<ul> <li>full barrel containment— improved a</li> <li>optional regulator (p/n 137-5) enable</li> <li>Cordless Gun ***</li> </ul>		ow control		
040-1L	(18V heavy duty battery powered)	900 ID <sub>f</sub>	300 psi		
	(see page 14 for Drive information) • fast— 20 seconds to dispense entire • power— 3 times the thrust of a stam • flow control— instant drive disengag • ergonomic design— reduces wrist st • dispensing control— adjustable trigg • duration— 180+ loads on one charge • includes— (1) 18 volt Lithium-ion ba charger • Lithium-ion battery supplies full power • fully assembled— ready to go right of (see page 89 for 18V Accessories) ing any 18V cordless gun without battery & ff the part number	dard mani iement train er speed e ttery; fast r until total out of the	ual drive 30 minute Ily drained box		
E12	Cordless Gun (12V standard duty battery powered) (see page 14 for Drive information) • lighter weight alternative to heavy du • fast— dispense 10oz cartridge in 25 • control— variable speed trigger and au • long lasting— 12V Lithium-lon batter cartridges on a single charge (see page 90 for 12V Accessories)	seconds to reverse	dless for no drip		







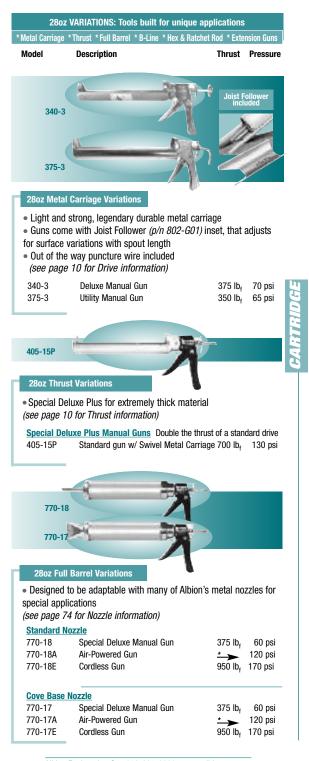
### 280z CARTRIDGE GUNS

#### 28oz CARTRIDGE GUNS & VARIATIONS



The Professional's Preferred Choice

	Model	Description	Thrust	Pressure
ARTRIDGE		Is n guns are commonly used by the s applications	erious pro	ofessional
CAR	<u>405-15</u>	Special Deluxe Manual Gun (see page 10 for Drive information) • durability— steel carriage means a • easy applications— carriage swive • square rod— 4 times the life of a s	ls	gth
	405-15A	Air-Powered Gun (see page 13 for Drive information) • full barrel containment— improved • optional regulator (p/n 137-5)— be		
	E12Q	Cordless Gun (12V standard duty battery powered) (see page 14 for Drive information) • fast— dispense 28oz cartridge in 45 • control— variable speed trigger and a • long lasting— 12V Lithium-Ion batter cartridges on a single charge (see page 90 for 12V Accessories)	uto reverse	
	<b>Cove Bas</b> Albion offers 3 Cove Base are all-metal	<b>RENOZZIES:</b> 3 Cove Base Premium and Standard nozzles. Nozzles construction with steel ated for corrosion resist-	1	





ARTRIDGE

#### **Technical Reference Information**

Review "how to build a gun" (page 5) with an emphasis on the high powered drives. The break down is the same for two component tools — nozzle, MCU, and drive.

<u>Nozzle</u>: The nozzle actually mixes the two materials together; therefore, the material containment unit requires more pressure to generate the flow out of the nozzle. Generally speaking, more elements in a mixer or smaller size increases pressure. (The material manufacturer carefully selects and specifies the nozzle required for their material to obtain a proper mix. Variation from that specification is not recommended.)

<u>Material Containment Unit</u>: The material manufacturer selects the specific cartridges which properly fit their material and the application. Be aware that:

- The face of cartridges and their size determine the proper tool category.
- Larger size cartridges are more economical, but they make the gun system heavier and the material exponentially harder to dispense.

#### (Force=Pressure X Area)

 $\underline{\textit{Drive}}$ : The increased number of variables makes selecting a drive system far more critical. Be aware that:

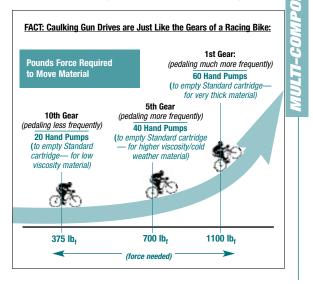
- Thick material requires a high thrust drive system. Manual tools need more pumps for the material to flow.
- Air guns require a larger air cylinder to generate the dispensing force and flow rate.
- · Cordless tools must be carefully matched up with the application.

Throughout the catalog the force and material containment unit pressures are listed with each tool. In this section it is important to compare tools and the pressures they generate.

For example: Material packaged in 300x300ml and 750x750ml cartridges, which to select? The pressure required in the MCU to dispense the material is the same. Then:

750x750 ml System requires a 778-1U gun which can generate 81 psi 300x300 ml System requires a 505-9U gun which can generate 205psi The best system changes in relation to the viscosity:

Thick — the 300x300ml System Thin — the 750x750ml System





Unique characteristics of the cartridges in this category:

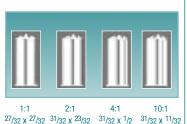
- · Designed to easily slide into a dispensing tool and to be held rigidly
- Sturdy one piece design with solid multi-seal pistons.(50cc)
- Static mixers specific to cartridge style and material are required to
   ensure proper mix

50ml Cartridges: Compact package (cartridge length 4<sup>27</sup>/32 inches); tools are generally small and compact; most popular tools are the Composite Gun (871-1) and the R-Line Gun (R6T50i)

Note: the view below is an example, but not exclusively a representation of the cartridge face



Cartridge Ratio: Outside Diameters (in.):



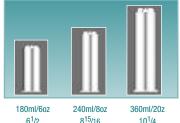
180ml (6oz), 240ml (8oz), and 360ml (12oz) Cartridges: Unique application cartridges similar to the 50cc cartridges; known cartridges are all 1:1 ratio, 1<sup>1</sup>/4 inches in diameter

Note: the view below is an example, but not exclusively a representation of the cartridge face



Cartridge Volume:

Outside Lengths (in.):



Static Mixers (see page 64): Static mixers are designed specifically to materials packaged in the cartridges; in order to ensure you select the



correct static mixer for your application you will need to contact either the material manufacturer or Albion by phone or e-mail

When choosing the correct static mixer for a specific application there are many variables to take into consideration: material being dispensed, volume of material per application, and how well the two materials mix with each other; in addition, Static mixers are available in round or square configurations, diameters, lengths, and varying elements

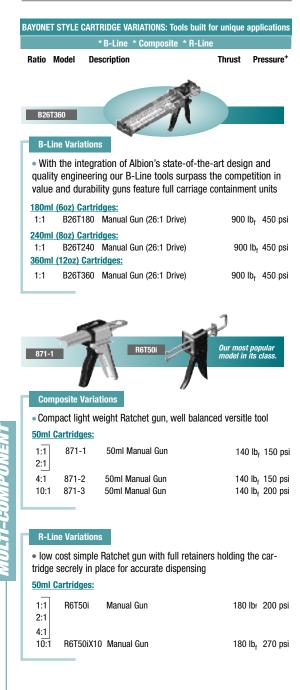
MULTI-COMPONEN



#### 240ml (8oz) Cartridges:

1:1	535-2 550-2	Manual Utility Gun Dual Action Air-Powered Gun	375 lb <sub>f</sub>	180 psi
<u>360</u> 1:1	<b>mi (12oz)</b> 535-3	<u>Cartridges:</u> Manual Utility Gun	375 lb₊	180 psi
1.1	550-3	Dual Action Air-Powered Gun	375 ID <sub>f</sub>	rou psi





#### Albion ENGINEERING Tidbit ™

#### Adjustment Screws Mean Longer Tool Life:

B-Line Tools are engineered to a higher level; for example, Albion's adjustment tool technology means increased life of the gun as the tool wears you can adjust the screw to remove the wasted motion



#### Albion ENGINEERING Tidbit™

#### Dramatically Increase Your Productivity with the DDT Delamination Detection Tool:

Albion's Delamination Detection Tool, the DDT (p/n 875-1), improves the process of detecting voids with hammers or chains by about 500%; the DDT is safe to use, helps avoid repetitive motion injuries, reduces wrist strain, and prevents ladder accidents; conveniently, it adapts to

most medium and heavy duty broom sticks and paint poles (available upon request) and accepts standard 3/4" crayon and paint markers for on-the-spot marking of delaminated areas; the surfaces it can be used on include concrete

slabs, columns, walls, beams, tile surfaces, and masonry; the DDT is ideal for inspecting wide ranges of surfaces like parking garages, bridge decks, support structures, balconies, and tunnels; for more information visit www.ddt-tool.com

#### Albion ENGINEERING Tidbit ™

#### A Variable Speed Trigger Offers Additional Fine Tuning Control—

Albion's unique Variable Speed Trigger means complete control during an application; by fine tuning the rate of an application there's truly complete control in creating smooth beads, blending, and ease in applying material around corners







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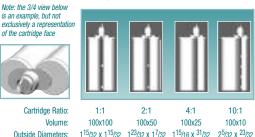
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#### 200 and 400 Series Cartridge Specifications

200 Series (6.5oz) Cartridges: Compact package designed to contain a combined total of 200ml, or 6.5 ounces, of material; the total cartridge length is 5<sup>13</sup>/16 inches; the cartridge piston design allows most tools to handle at least two different ratios with no adjustments required; (Most common tool used— B26T200)

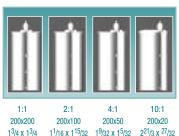


**400 Series (13.5oz) Cartridges:** Compact package designed to contain a combined total of 400ml, or 13.5 ounces, of material; the total cartridge length is  $7^{3}$ /4 inches; the cartridge piston design allows most tools to handle at least two different ratios with no adjustments required (Most common tool used— B26T400)

Note: the view below is an example, but not exclusively a representation of the cartridge face



Cartridge Ratio: Volume (ml): Outside Diameters (in.):



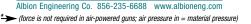
Connecting Nut & Static Mixer: see p. 64 for assorted Static Mixer nozzles

#### Albion ENGINEERING Tidbit™

AT Guns—

The AT line of twin cartridge air guns was developed to address two major shortcoming in the marketplace. Ergonomics: New suitcase handle makes one or two hand operation possible with easier and more comfortable dispensing. Quick Exhaust: the fastest in the industry means no material is wasted due to run-on.

PATENTED



IULTI-COMPONEN

### 200ml & 400ml MULTI-COMPONENT GUNS



The Professional's Preferred Choice

Ratio	Model	Description	Thrust	Pressure <sup>+</sup>
Co	ore Tools			
		guns are commonly used by the	serious pr	ofessional
for ty	vo compo	onent applications		
<u>200 S</u>	<u>eries</u>			
1:1	794-1U	Ultra Manual Gun	1100 lb <sub>f</sub>	411 psi
2:1			1100 lb <sub>f</sub>	401 psi
4:1			1100 lb <sub>f</sub>	377 psi
10:1_			1100 lb <sub>f</sub>	330 psi
1:1	E18T200	Cordless 18V	950 lb <sub>f</sub>	355 psi
2:1			950 lb <sub>f</sub>	346 psi
400 \$	eries			
1:1	937-10	Ultra Manual Gun	1100 lb	284 psi
2:1	557-10			204 psi 277 psi
4:1				267 psi
10:1				221 psi
1:1	AT400	Standard Configuration	1130 lb <sub>f</sub>	292 psi
		Dual Action Air-Powered Gun		
2:1			1130 lb <sub>f</sub>	284 psi
4:1	AT400X4	Standard Configuration	1130 lb <sub>f</sub>	274 psi
10:1	AT400X1	0 Standard Configuration	1130 lb <sub>f</sub>	227 psi
1:1	AT400-S	Suitcase Configuration	1130 lb <sub>f</sub>	292 psi
		<ul> <li>Dual Action Air-Powered Gun</li> </ul>		
2:1			1130 lb <sub>f</sub>	284 psi
4:1	AT400X4-	S Suitcase Configuration	1130 lb <sub>f</sub>	274 psi
10:1	AT400X10	-S Suitcase Configuration	1130 lb <sub>f</sub>	227 psi
1:1	E18T400	Cordless 18V	950 lb <sub>f</sub>	245 psi
2:1_			950 lb <sub>f</sub>	239 psi
4:1	E18T400			231 psi
10:1	E18T400	X10 Cordless 18V	950 lb <sub>f</sub>	190 psi

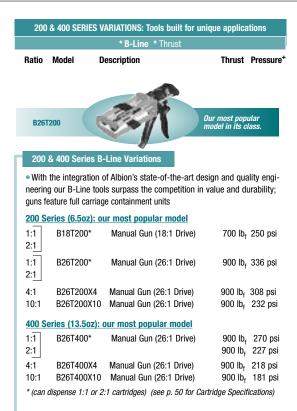
Albion Engineering Co. 856-235-6688 www.albioneng.com

(pressure [psi] is what moves material out of the nozzle; higher number = higher pressure)

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ILT - GOMPONE

## 200ml & 400ml MULTI-COMPONENT GUNS





(see p. 50 for Cartridge Specifications)

#### Albion ENGINEERING Tidbit ™

# Dramatically Increase Your Productivity with the DDT Delamination Detection Tool:

Albion's Delamination Detection Tool, the DDT (p/n 875-1), improves the process of detecting voids with hammers or chains by about 500%; the DDT is safe to use, helps avoid repetitive motion injuries, reduces wrist strain, and prevents ladder accidents;

conveniently; it adapts to most medium and heavy duty broom sticks and paint poles (available upon request) and accepts standard 3/4" crayon and paint mark-

ers for on-the-spot marking of delaminated areas; the surfaces it can be used on include concrete slabs,



columns, walls, beams, tile surfaces, and masonry; the DDT is ideal for inspecting wide ranges of surfaces like parking garages, bridge decks, support structures, balconies, and tunnels; for more information visit www.ddt-tool.com

#### Albion ENGINEERING Tidbit 🎟

#### **Barrel Diameter Affects Pressure:**

For example using a Bulk gun with a 25/8" diameter generates 700 lb force, however, if the diameter increases to 33/8" the force drops to 375 lb force; basically the initial force generat-

3<sup>3</sup>/8"dia





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ed by the drive is spread out over a larger area (diameter) and so the pressure drops accordingly

#### Albion ENGINEERING Tidbit \*\*

25/8"dia

2"dia

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#### Rotating Rods: 4 Times the Life

Albion's square rotates 4 times a standard rour

Albion's square smoth drive rod rotates 4 times for longer life than a standard round tool rod



Albion Engineering Co. 856-235-6688 www.albioneng.com (pressure [psi] is what moves material out of the nozzle; higher number = higher pressure)

#### 300 Series and "Stubby" Cartridge Specifications

Unique characteristics of the cartridges in this category:

- Either a 2 Piece snap-together or a molded one piece cartridge.
- Outside diameters for the 1:1 are 1<sup>15</sup>/32 x 1<sup>15</sup>/32 inches; outside diameters for the 2:1 are 115/32 x 11/16 inches
- · Designed to easily slide into a dispensing tool and to be held rigidly.
- Multiple ratios fit one dispensing tool with no alterations to the tool.
- · Require "bell" shape mixer with locking nut. (544-7)

300 Series Cartridges: Compact package designed to contain 10oz, or 300ml (150x150ml), of material or 7.5oz, or 225ml (150x75ml). Cartridge total length 8<sup>1</sup>/2 inches. Most common tool used is the B26T300.

"Stubby 150" Cartridges: Compact package designed to contain 5oz, or 150ml (75x75ml), of material. Similar cartridge design but generally a one piece molded design and shorter in length. Total length

4<sup>1</sup>/2 inches.



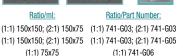
Cartridge Style: 150 Series Cartridge "A": 150 Series Cartridge "B": "Stubby 150" Cartridge:





Ratio/ml:

(1:1) 150x150; (2:1) 150x75 (1:1) 741-G03; (2:1) 741-G05 (1:1) 75x75



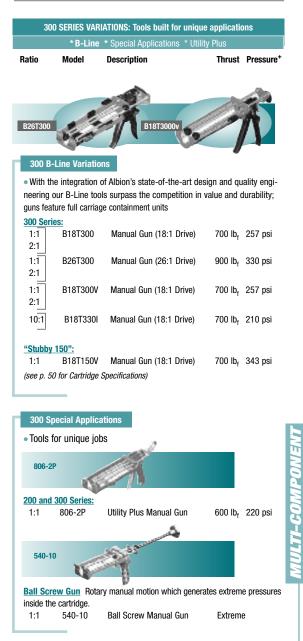
Static Mixer

300 Series 585-1 (Dual Action Air-Powered) 590-4P (Special Deluxe Plus)

The Professional's Preferred Choice

Ratio Model Description	Thrust	Pressure <sup>+</sup>
Core Tools These Albion guns are commonly used by the for two component applications <u>300 Series</u>	serious p	rofessional
1:1 590-4P Special deluxe Plus Manual Gun 2:1	700 lb <sub>f</sub>	257 psi
1:1 585-1 Dual Action Air-Powered Gun	700 lb <sub>f</sub>	257 psi

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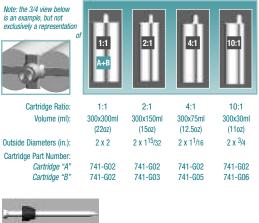


#### 600 Series Cartridge Specifications

Unique characteristics of the cartridges in this category:

- · Either a 2 Piece snap-together or a molded one piece cartridge
- · Designed to easily slide into a dispensing tool and to be held rigidly
- · Multiple ratios fit one dispensing tool with no alterations to the tool
- · Require "bell" shape mixer with locking nut (544-7)

600 Series Cartridges: Compact package designed to contain multi ratio products; the total cartridge length is 8<sup>1</sup>/2 inches. (Most common tool used is the B26T600)

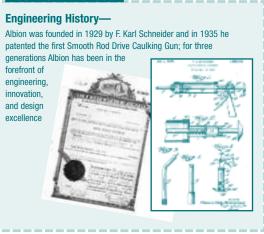


Connecting Nut & Static Mixer: see p. 64 for assorted Static Mixer nozzles

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#### Albion ENGINEERING Tidbit ™





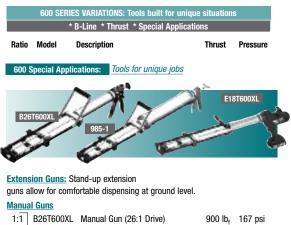
The Professional's Preferred Choice				
Ratio Model	Description	Thrust	Pressure <sup>+</sup>	
Core Tools				
•	uns are commonly used by the nent applications	e serious p	rofessional	
600 Series				
1:1 505-9U	Ultra Manual Gun	1100 lb <sub>f</sub>	205 psi	
2:1		1100 lb <sub>f</sub>	271 psi	
4: <u>1</u>		1100 lb <sub>f</sub>	327 psi	
1:1 E18T600	18V Cordless	950 lb <sub>f</sub>	167 psi	
2:1 E18T600X2	18V Cordless	950 lb <sub>f</sub>	222 psi	
1:1 AT600	Standard Configuration	1130 lb <sub>f</sub>	90 psi	
	Dual Action Air Powered gun			
2:1	-			
1:1 AT600-S	Suitcase Configuration	1130 lb <sub>f</sub>	90 psi	
2:1	··· •			
2:1 AT600X2	Standard Configuration	1130 lb <sub>f</sub>	90 psi	
2:1 AT600X2-S	Suitcase Configuration	1130 lb <sub>f</sub>	90 psi	
	-		•	

To receive any AT-Line gun in a sturdy protective plastic carry case (*P/N* 1001-1) add the letter *C* to the part number



**NULTI-COMPONEN** 





- 1:1	BZ01000XL	Manual Gun (26:	i Drive)	<sub>1</sub> מו טטפ	167 psi
2:1				900 lb <sub>f</sub>	222 psi
		. Manual Gun (26:	1 Drive)	900 lb <sub>f</sub>	•
1:1				900 lb <sub>f</sub>	167 psi

<u>Air-Powered Guns</u> Designed to use a 200-7 air drive system and a B26T600XL. Components can be purchased separately or as follows:

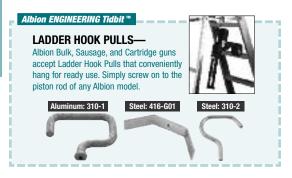
520.0	oonen oompo	nome oun be parenacea coparatory of	40 101101101
1:1	985-1	Single Action Gun	1000 lb <sub>f</sub> 186 psi
2:1	985-3	Single Action Gun	1000 lb <sub>f</sub> 247 psi

Cordless Guns Included with each gun is (1) 982-2 18 volt Lithium-ion battery and (1) 982-3 charger

1:1	E18T600XL	18V Cordless Extension Gun	950 lb <sub>f</sub>	167 psi
2:1	E18T600X2L	. 18V Cordless Extension Gun	950 lb <sub>f</sub>	222 psi









The Professional's Preferred Choice

Ratio	Model	Description	Thrust	Pressure <sup>+</sup>
C	ore Tools			
		guns are commonly used by onent applications	the serious p	rofessional
<u>1200</u>	<u>Series</u>			
1:1	946-1U	Ultra Manual Gun	1100 lb	f 102 psi
2:1			1100 lb	<sub>f</sub> 136 psi
4:1			1100 lb	, 163 psi

4:1			1100 lb <sub>f</sub> 163 psi
6: <u>1</u>			1100 lb <sub>f</sub> 174 psi
1:1	AT900	Standard Configuration	1250 lb <sub>f</sub> 100 psi
2:1			
1:1	AT900-S	Suitcase Configuration	1250 lb <sub>f</sub> 100 psi
2:1			

1200 SERIES VARIATIONS: Tools built for unique situations

\* B-Line



#### 1200 B-Line Variations

With the integration of Albion's state-of-the-art design and quality engineering our B-Line tools surpass the competition in value and durability guns feature full carriage containment units

1200	Series	Cartridges:

1:1	B26T1200	Manual Gun (26:1 Drive)	900 lb <sub>f</sub>	83 psi
2:1	B26T900	Manual Gun (26:1 Drive)	900 lb <sub>f</sub>	111 psi
4:1	B26T750	Manual Gun (26:1 Drive)	900 lb <sub>f</sub>	133 psi
6:1	B26T700	Manual Gun (26:1 Drive)	900 lb <sub>f</sub>	142 psi

<ul> <li>Either a 2 Piece si</li> <li>Designed to easily</li> </ul>	/ slide into a	r or a molded dispensing t	d one piece tool and to	e cartridge be held rigi		
	<ul> <li>Multiple ratio fit one dispensing tool with no alterations to the tool</li> <li>Require "bell" shape mixer with locking nut (544-7)</li> </ul>					
1500 Series Cartri ratio products; the tool used is the B2 Note: the 3/4 view below but not exclusively a representation of	total cartridg 6T1500X)	, ,	0			
Cartridge Ratio:	1:1	1.25:1	2.5:1	5:1	10:1	
Volume (ml):	750x750ml (51oz)	750x600ml (42oz)		750x150ml (30.5oz)		
Outside Diameters (in.): Cartridge Part Number:	3 <sup>1</sup> /8 x 3 <sup>1</sup> /8	3 <sup>1</sup> /8 x 2 <sup>13</sup> /16	3 <sup>1</sup> /8 x 2	3 <sup>1</sup> /8 x 1 <sup>15</sup> /32	3 <sup>1</sup> /8 x 3 <sup>1</sup> /1	
Cartridge "A"	741-G01	741-G01 741-G07				

MULTI-COMPONENT



The Professional's Preferred Choice

Ratio	Model	Description	Thrust	Pressure <sup>+</sup>
These	o compone	is are commonly used by th nt applications	ne serious pro	ofessional
1:1 2.5:1 5:1 10:1	778-1U	Ultra Manual Gun	1100 lb <sub>f</sub> 1100 lb <sub>f</sub> 900 lb <sub>f</sub> 900 lb <sub>f</sub>	•
1:1 1:1	E18T1500) E18T1500	<ul> <li>18V Cordless</li> <li>18V Cordless</li> <li>• Side Load</li> </ul>	950 lb <sub>f</sub> 950 lb <sub>f</sub>	70 psi 70 psi
1:1 1:1 1:1	AT1500X AT1500X-S AT1500	Standard Configuration Suitcase Configuration Standard Configuration • Side Load	1500 lb <sub>f</sub> 1500 lb <sub>f</sub> 1250 lb <sub>f</sub>	120 psi 120 psi 100 psi
1:1	AT1500-S	Suitcase Configuration • Side Load	1250 lb <sub>f</sub>	100 ps
10:1 10:1 10:1	E18T825 At825 At825-S	18V Cordless Standard Configuration Suitcase Configuration	950 lb <sub>f</sub> 1250 lb <sub>f</sub> 1250 lb <sub>f</sub>	127 psi 100 psi 100 psi

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1500 SERIES VARIATIONS: Tools built for unique situations \* Ratio Set-ups \* B-Line \* Thrust \* Special Applications Ratio Model Description Thrust Pressure 778-2U

d	1500 Ratio Set-up Variations						
	The standard 778-1U is available in various cartridge ratio setups						
	2.5:1	778-2U	Ultra Manual Gun	1100 lb <sub>f</sub>	16 psi*		
	5:1	778-3U	Ultra Manual Gun	1100 lb <sub>f</sub>	116 psi		
	10:1	778-4U	Ultra Manual Gun	1100 lb <sub>f</sub>	135 psi		



Albion Engineering Co. 856-235-6688 www.albioneng.com (force is not required in air-powered guns; air pressure in = material pressure)

#### 380ml Co-Axial Cartridge Specifications

**380ml Co-Axial Series (14oz):** Compact package, designed to contain a combined total of 380ml, or 14oz ounces, of material; the most popular unit is a 10:1 ratio cartridge, 7<sup>1</sup>/4 inches long with an outside diameter of 2<sup>1</sup>/2 inches



Note: the view (left) is an example, but not exclusively a representation of the cartridge face



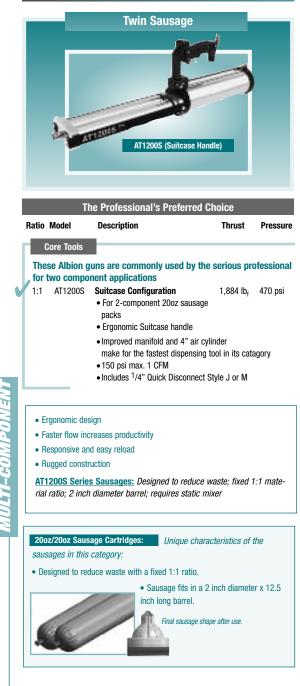
The Professional's Preferred Choice

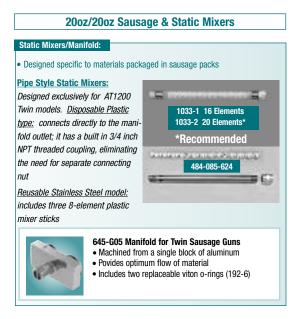
Ratio	Model*	Description	Thrust	Pressure
C	ore Tools			
		uns are commonly used b nent applications	y the serious p	rofessional
<u>380m</u>	I Series Mar	ual Cartridges		
4:1	B26C380X4	Manual Gun	900 lb <sub>f</sub>	223 psi
10:1	B26C380X	10 Manual Gun	900 lb <sub>f</sub>	223 psi
4:1	E18C380X		950 lb <sub>f</sub>	235 psi
10:1	E18C380X	10 18V Cordless Gun	950 lb <sub>f</sub>	235 psi
		<i>EERING Tidbit</i> ™		
paten Albior front engin	ted the first 1 has been in of eering, innov			
and d excell Paten	0	66	340	Š.

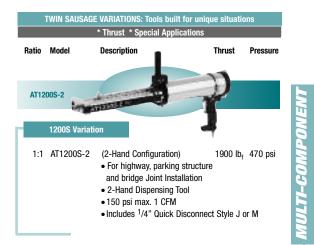
Albion Engineering Co. 856-235-6688 www.albioneng.com (pressure [psi] is what moves material out of the nozzle; higher number = higher pressure)

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#### **AT 1200S Series Specifications**









• Fits Albion standard bulk/sausage front cap (p/n 426-G01)



32-22 32-46 32-49 32-33 32-47 32-37 32-88 32-48 32-55 32-77

Standard Round Nozzles: provide a round bead of sealant or adhesive; commonly used to fill joints or apply adhesive to surfaces

A	32-33		32-47
<u>S</u>	tyle <u>"A":</u>		Style <u>"B":</u>
One piec	e formed construction	Two or three	piece construction
P/N	Bead Diameter	P/N	Bead Diameter
32-22	1/8"	32-46	1/8"
32-49	<sup>3</sup> /16"	32-47	1/4"
32-33	1/4"	32-48	3/8"
32-88	3/8"	32-37	3/32" Grouting
32-55	1/2"		
32-77	5/8"		



32-77 5/8" 32-35\*\*\*\* <sup>3</sup>/4"



#### CARTRIDGE NOZZLES

#### Plastic Cartridge Nozzles

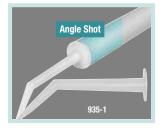
#### Angle Shot Green Plastic Nozzle: (p/n 935-1)

Slips over 1/10 gallon standard cartridge nozzle
45 degree bend for better

access • 7" long



#### <u>Narrow</u> <u>Nozzle:</u> (p/n 769-4-RDA)



• Easily sized for the application & generally used for a few applications and discarded

• Fits Albion standard bulk/ sausage guns with a ring cap (P/N 421-G01) and Metal Ring Cap Insert (p/n 587-2)

#### Plastic Ribbon Bead Nozzle: (p/n 1018-G01)

 Ideal for dispensing air barrier sealants

• 1/8" X 2" to 4" adjustable width

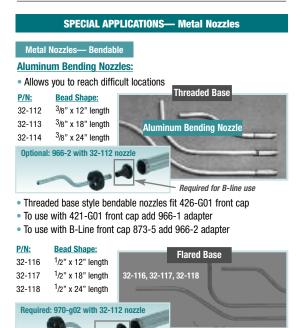
45 degree bend for better access

 Works with cartridge, sausage and bulk guns





#### Industrial Plastic Nozzles: P/N: **Tip Diameter:** Tip Length: Fits industrial style "SEMCO" 383-410 1/32" 4" cartridge on pg. 76 383-252 1/16" 2" 1/4 NPS thread: standard Albion 383-420 1/16" 4" cap requires 27-2 Adapter 383-430 3/32" 4" 1/8" 21/2" 383-540 1/8" 6" 383-640 383-1004 1/8" 10"



 Fits "Albion" standard bulk and sausage guns with 421-G01 front cap and 970-G01 adapter

Fits 873-5 B-Line front cap with 970-G02 adapter

#### Metal Nozzle Extenders:

· For hard to reach applications

Available in 3, 6, 12 &

#### 18"increments

Note: the longer the nozzle the harder it will be to push material through the nozzle; consideder upgrading to a high thrust gun

P/N:	Extension Length:
248-G03	3"
248-G06	6"
248-G12	12"
248-G18	18"



Required for Flared Nozzle



\* See pg. 70 for plastic ribbon bead nozzle (p/n 1018-G01)



2" Threaded

32-44 32-66 32-100



1/4" x 31/2"

32-103-G01

#### Narrow Joint Nozzles:

 To ensure material gets to bottom of a narrow joint

<u>P/N:</u>	Nozzle Opening:	32-68
32-68	<sup>3</sup> /64" x <sup>7</sup> /16"	
32-1212	<sup>1</sup> /16" x <sup>11</sup> /16"	32-1212
32-39	<sup>3</sup> /32" x <sup>7</sup> /16"	
32-38	<sup>1</sup> /8" x <sup>7</sup> /8"	32-39
32-101	<sup>1</sup> /8" x 1 <sup>1</sup> /2"****	02-00

\*\*\*\* Jumbo nozzle fits a jumbo front cap (p/n 426-G25)



 Jumbo Nozzles:
 32-35

 • With 7/8" 20 NEF thread (fits 426-G25 front cap)
 32-35

 P/N:
 Bead Diameter:

 32-35
 3/4"

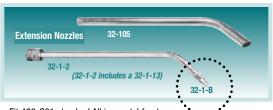
 32-40
 5/8"

 32-101
 1/8" x 1<sup>1</sup>/2"

32-38

# SPECIAL APPLICATIONS— Metal Caps & Nozzles

#### Special Applications: Metal Caps & Nozzles



• Fit 426-G01 standard Albion metal front cap

 Improves ability to reach difficult applications like applying sealant around circular structures (pipes, conduit, etc.)

 $\bullet$  One piece formed construction with  $^{1/2"}$  bead diameter or three piece construction with  $^{1/8"}$  or  $^{1/4"}$  bead diameter

· Consider using a high thrust gun with extension nozzles

## Double Bead Nozzle:

 Saves time and increases precision when installing pre-cured silicone tape profiles

**Double Bead Nozzle** 



 P/N:
 Nozzle Opening:

 32-109-5
 1/4" dia x .5" center

 32-110-5
 1/4" x 1" center

 32-111-5
 1/4" dia x 1.5" center

 32-115-5
 1/4" dia x 1.5" center



## **Double Bead Caps:**

• Accepts Albion metal nozzles on 1<sup>1</sup>/8" centers (p/n 26-26)



## Narrow Joint Cap:

<ul> <li>For unique applications</li> </ul>		
<u>P/N</u>	Bead Size	Description
32-16-	3 <sup>1</sup> /8" x 1 <sup>1</sup> /2"	2" Clip Cap
32-16-	5 <sup>1</sup> /8" x 1 <sup>1</sup> /2"	2" Threaded

#### Self-Threading Nozzle: (p/n 732-1)

 Cuts its own thread on plastic quart cartridge nozzles
 732-1

## Check Valve Nozzle:

• Dispenses small dab of sealant per activation *(p/n 903-1)* 

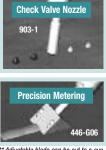
For sealing screw heads on metal roofing

# Precision Metering Metal Nozzle:

Provides a precision ribbon bead
Commonly used on lap joints or membrane roofing

#### P/N: Bead Shape:

446-G05 Triangular 1/4" high x  $1^{13}/16$ " wide 446-G06 Custom Shape\*\*



\*\* Adjustable blade can be cut to a custom shape. Max size high by 11/4" wide. Additional blades (p/n 446-H07)

SPECIAL APPLICATIONS— Moldings, Ports, Reducers & Couplings

Special Applications: Cove Base Molding

## Cove Base Molding Cap or Nozzle:



P/N 32-63	Molding 2 <sup>1</sup> /2"	Bead Details (all dispense <sup>3</sup> /16" beads on 1" centers) Two Beads, Jumbo Nozzle
	21/2"	Two Beads, Premium Cap
32-59-G05	2 /2	fits 2" Threaded Barrel
32-59-G09		fits 2 <sup>5</sup> /8" Threaded Barrel***
32-59-G08		fits 3 <sup>3</sup> /8" Threaded Barrel****
	4"	Three Beads, Standard Cap
32-41-5		fits 2" Threaded Barrel
32-41-9		fits 2 <sup>5</sup> /8" Threaded Barrel***
	4"	Three Beads, Premium Cap
32-60-G05		fits 2" Threaded Barrel
32-60-G09		fits 2 <sup>5</sup> /8" Threaded Barrel***
32-60-G08		fits 3 <sup>3</sup> /8" Threaded Barrel****
32-65	6"	Five Beads, Jumbo Nozzle
	6"	Five Beads, Premium Cap
32-56-G05		fits 2" Threaded Barrel
32-56-G09		fits 2 <sup>5</sup> /8" Threaded Barrel***
32-56-G08		fits 3 <sup>3</sup> /8" Threaded Barrel****
*** 770 Guns		**** 103 and 200 Series Guns

## Standard Applications: Ports & Couplings

# Plastic Injection Ports:Crimp metal sleeve to seal.

<u>P/N:</u>	Description:
772-4	<sup>1</sup> /2" round drill in
772-3	surface mount

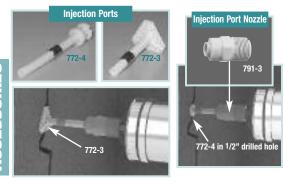
#### **Injection Port Coupling:**

• Easy to connect and disconnect to <sup>1</sup>/4" tube injection ports

#### P/N: Description:

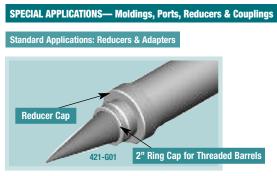
791-3 standard 2" Bulk Gun (426-G01) to port

standard 2" Bulk Gun (426-G01) to Zerk fitting



791-1

74



# Cap Reducers:

 Adapts large diameter barrels to standard 2" Threaded Caps and Nozzles

<u>P/N:</u> 187-G05	Barrel Diameter Gun: 3 <sup>3</sup> /8" **** ****103 and 200 Series Guns	<u>P/N:</u> 297-G05	Barrel Diameter Gun: 2 <sup>5</sup> /8"*** ***770 Guns

**Nozzle Thread Reducers and Couplings** 





Reducers:

Connect nozzles to caps, cartridges or extensions

Threads:			
<u>P/N:</u>	External	Internal	Use
27-1	<sup>1</sup> /4 NPS	<sup>1</sup> /8 NPS	to Adapt Metal Nozzles to the Industrial Cartridges (383 Series)
27-2	<sup>3</sup> /8 NPS	<sup>1</sup> /4 NPS	to Adapt Plastic Industrial Nozzles to Albion Standard 421-G01 Cap
27-7	<sup>3</sup> /8 NPS	<sup>1</sup> /8 NPS	to Adapt Small Metal Nozzles to Albion Standard Bulk/Sausage Guns
27-6	7/8-20	<sup>3</sup> /8 NPS	to Adapt Standard Metal Nozzles to Albion Jumbo Caps
171-1	<sup>3</sup> /8 NPS	<sup>9</sup> /16 NPS	to Adapt a Nozzle with $^{3}/_{8}$ NPS Threading to a Cap with $^{9}/_{16}$ NEF
171-2	<sup>3</sup> /8 NPS	<sup>3</sup> /8 NPS	Couple a <sup>3</sup> /8 NPS Threaded Nozzle to a <sup>3</sup> /8 NPS Threaded Front Cap or a Nozzle Extension
171-3	<sup>3</sup> /8 NPS	<sup>5</sup> /8 NC	Threaded Nozzle Coupling <sup>3</sup> /8 NPS to <sup>5</sup> /8 NC



# CARTRIDGES & NOZZLES 10oz Single Component Cartridges: Cartridge (453-1) Standard Industrial Industrial front seal (383-250-TS) (383-250-TS) (383-229-756)

## Features:

- Fits most standard 10oz (1/10 Gallon) Cartridge Guns
- General purpose applications
- High density polyethylene plastic
- When loading use Albion's "Caulking Loader" and Adaptor (p/n 343-H357)
- Standard Cartridge (p/n 453-1)
- Standard piston (p/n 454-1)

 Industrial Style Cartridge: Excellent selection of nozzles for precise, accurate applications (see page70)

## Single Component Industrial Cartridges:



## Features:

- · Generally used for adhesive applications
- Unique cartridge design requiring cartridge specific tools
- Common in automatic, semi-automatic, and manually applied processes.
- Excellent selection of nozzles for precise, accurate applications. See Metal and Plastic Nozzles (page 70)
- . When loading use Albion's Caulking Loader and 343-H361 Adaptor
- Includes piston and plug

<u>P/N:</u>	Cartridge Length:	Ounces:
383-250-C2 <sup>1</sup> /2	1 <sup>5</sup> /8 x 2 <sup>1</sup> /2	2.5oz
383-250-C6	1 <sup>5</sup> /8 x 6	60z
383-250-C8	1 <sup>5</sup> /8 x 8	80z
383-250-C12	1 <sup>5</sup> /8 x 12	12oz

\* (force is not required in air-powered guns; air pressure in = material pressure)

# **GUN MODIFIERS**

## Leather Pistons:

Standard Leather Piston Packing Replacements: recommended for general purpose applications. Improves dispensing performance. Flexible, long-lasting and durable. To customize your tools for specific types of adhesives and sealants see SYNTHETIC UPGRADES on page 79.

Application: Standard leather pistons for most applications.

- Toughest, easily handles harsh abrasives such as grout.
- Best all-around chemical resistance.

Required Maintenance:

• Leathers must be soaked in light weight oil between cleanings to retain their sealing properties.

<u>P/N</u>	<b>Diameter</b>	Load
21-1	2"	Bulk
21-7	2"	Bulk (wax impregnated)
21-8	25⁄8"	Bulk
21-4	33⁄8"	Bulk

Kits 47-7 (2"); 47-8 (2<sup>5</sup>/8"); 47-9 (3<sup>3</sup>/8")



# Special Deluxe Drive

Kits 47-1



# Standard Piston Replacement Kits: replaces worn-out parts. P/N Diameter Style

Deluxe Driv	e:	
47-1	2"	Bulk
47-10	2"	Special Applications
Special Del	uxe Drive:	
47-7	2"	Bulk
47-8	2 <sup>5</sup> /8"	Bulk
47-9	3 <sup>3</sup> ⁄8"	Bulk
47-13	2"	with Expander
47-42	2"	Bulk/Sausage - Teflon®
47-23	2"	Sausage - Polyfinger
Air-Powere	d Drive:	
47-47	2"	Sausage
47-48	2"	Bulk
47-49	2"	Sausage
B-Line:		
873-22	2"	Sausage



Albion Engineering Co. 856-235-6688 www.albioneng.com (pressure [psi] is what moves material out of the nozzle; higher number = higher pressure)

# **GUN MODIFIERS**

Expanders:

Piston Cup: The most economical way to reduce bulk caulk blow-by. Pushes uniformly on the edge of the leather piston resulting in cleaner wipe of barrel wall.

P/N	Diameter	Description
222-2	2"	Finger-type Expander
212-165	2"	"C" Expanders
212-287	33⁄8"	"C" Expanders



Adjustable Wedge-Type: Mechanical way to ensure the best seal. Adjust it and lock it. Prolongs life of piston.



2 LEATHER cups for 9/16 square rod used in Special
Deluxe models.
2" TEFLON <sup>®</sup> cups for 5/16" square rod used in Special
Deluxe models.
2" LEATHER cups for 1/4" square rod used in Deluxe models.
2" <b>TEFLON</b> <sup>®</sup> cups for $1/4$ " square rod used in Deluxe models.
25/8" LEATHER cups for 5/16" square rod used in Special
Deluxe models.
33/8" LEATHER cups for 5/16" square rod used in Special
Deluxe models.

ACCESSORIES

# **GUN MODIFIERS**

# Piston Packing Replacements:

Synthetic Upgrades for Special Applications: Optimizes your piston assembly for various types of adhesives and sealants. Improves dispensing performance. Albion's twin single-cup system allows individual piston cup replacement. All Albion Bulk models come equipped with standard 21-1 Soft Leather Piston Cups for general purpose applications.



# P/N Diameter Piston Cup Type Load

21-16 2" Nitrile Rubber Bulk Recommended for bulk applications with water based materials. Easy to clean. Good air-gun seal.

21-20 2" **TEFLON**® Bulk/Sausage Most chemically-resistant synthetic piston available. Higher in cost, easily damaged if abused. Universal piston for bulk and sausage applications. 2" 29-H25\* Polyethylene Sausage Polyfinger design, Disposable sausage piston, Lower cost alternative. For best results replace after a few days work. 2" 21-30 Polv Plastic Bulk Low cost bulk alternative. Food safe. 2" 21-24 Hytrel Bulk/Sausage Stiff piston, with sharp edge to scrape barrel walls clean. Good chemical resistance. Recommended for sausage applications. 2" 21-26 Nylon Bulk/Sausage Same stiffness as Hytrel, but with better chemical resistance. Recommended for bulk and sausage applications. 2" 873-6 Plastic Sausage For B-Line and AT1200S Sausage guns 2" 873-35 Hvtrel Bulk Bulk piston for B-Line Sausage guns



# **GUN MODIFIERS**

## **Replacement Pulls:**

# Standard T-Pull Replacements:

Aluminum cast T-Pull. Standard on Twin-Component Special Deluxe drives.

P/N	Description
240-1	Aluminum Cast
	T-Pull.Standard on
	Twin-Component
	Special Deluxe drives.
142-4	Steel T-Pull. Standard on all Single- Component Special
	Deluxe drives.
310-1	Cast Aluminum: best for Bulk loading
310-3	Steel: best for B-Line
416-G01	Steel: best for Swing Stage



## **Replacement Rod and Racks:**

Decorintion

D/M



<u>P/N</u>	Description		
Special Deluxe Manual Guns:			
255-23	DL-24 Series		
255-1	DL-45 Series		
255-3	DL-45 Sausage Guns with Teflon Piston & 770 Series		
255-5	DL-59 Series, 103 Series		
255-33	DL-79 Series		
255-28	846 Series		
255-10	380 & 139 Series		
Deluxe Manual	Guns:		
273-6	DL-24 Series		
273-5	DL-32 Series		
273-3	DL-45 Series		
273-18	Quart Cartridge Guns		
Ultra Manual G	uns:		
819-14	DL-24 Series		
819-6	DL-45 Bulk and Sausage Guns		
819-2	DL-59 Series, 103 Series		
819-9	846 Series		
Air Guns:			
190-H19	DL-24 Series		
190-H06	DL-45 Series		
190-H07	DI-59 Series, 103 Series		
18V Cordless G			
Lithium-ion Series			
993-G03	DL-24 Series		
993-G02	DL-45 Series & 770 Series		
993-G01	SDL-59 Series, 103 Series		
993-G04	846 Series		
993-G05	405-15E		
993-G13	DL-32 Series		

**ACCESSORIES** 

# **BULK LOADING ACCESSORIES**

## Overview: Bulk Loading Accessories

Loading a bulk gun can be difficult and messy; the following items improve productivity and reduce mess

1. Loading Sleeve- designed to keep the material off the outside of the barrel by sliding over the barrel when loading

2. Follow Plate designed to minimize the material's exposure to air and improve the loading process; specific technique or familiarity required to successfully use this accessory

3. Caulking Loader—designed to mechanically load material in a tool both quickly and easily; loaders are designed to fit specific pails; read the information below before selecting the correct loader



Material end

Assembled on gun

Sleeve keeps material off barrel.

 For 2 inch diameter models only; slips over and locks on to the gun barrel to keep end free of material

P/N:	Description:	<u>P/N:</u>	Description:
33-3	Clip Cap Barrel Guns	33-10	NEW! Flexible Sleeve

Straight & Tapered Pails, Follow Plates

#### Follow Plates:

 Designed to fit inside pail; more specific requirements below





## Straight Metal Pails:

P/N	Description
117-12	2 Gallon for Threaded Barrel Gun
117-13	2 Gallon for Clip Cap Barrel Gun
117-14	2 Gallon for Threaded Barrel Gun
117-15	2 Gallon for Clip Cap Barrel Gun
117-16	5 Gallon for Threaded Barrel Gun
117-17	5 Gallon for Clip Cap Barrel Gun

Pail- Inside	Diameter
6 <sup>7</sup> /16	"
6 <sup>7</sup> /16	33
g3/o"	

83/8" 107/8" 107/8"

#### Plastic or Steel Tapered or Straight Sided Pails: standard units consist of steel plates and Neoprene rubber seals P/N Description Pail- Inside Diameter

	20001124011		<b>D</b> lalle
		(Minimum)	(Maximun)
504-G01	2 Gallon for Threaded Barrel Gun	7 <sup>3</sup> /4"	9"
504-G02	2 Gallon for Clip Cap Barrel Gun	7 <sup>3</sup> /4"	9"
504-G07	5 Gallon for Threaded Barrel Gun	9 <sup>7</sup> /8"	11 <sup>3</sup> /8"
504-G08	5 Gallon for Clip Cap Barrel Gun	9 <sup>7</sup> /8"	11 <sup>3</sup> /8"
504-G09	504-G01 w/Viton Seal	7 <sup>3</sup> /4"	9"
504-G10	504-G02 w/Viton Seal	7 <sup>3</sup> /4"	9"
504-G11	504-G07 w/Viton Seal	9 <sup>7</sup> /8"	11 <sup>3</sup> /8"
504-G12	504-G08 w/Viton Seal	9 <sup>7</sup> /8"	11 <sup>3</sup> /8"
504-G13	20 Liter, Threaded	10"	12"

(pressure [psi] is what moves material out of the nozzle; higher number = higher pressure) Albion Engineering Co. 856-235-6688 www.albioneng.com

# BULK LOADING ACCESSORIES— Mixers, Cleaning & Joint Tools

Mixers:

# Catalyst Mixer:

- Popular because of its smooth, easy mixing action
- · Excellent for color pack or two component urethane applications
- Mixer fits <sup>1</sup>/2" drill chuck





P/N	Description	Blade	Shaft Length
381-G01	5 Gallon Pail	6"	18"
381-G02	2 Gallon Pail	4"	18"
381-G03	Stand Up 5 Gallon Pail	6"	28"
381-G04	Stand Up 2 Gallon Pail	4"	28"
Mixing Paddle			

## Mixing Paddle:

• Fast blending of low viscosity materials; fits 1/4" drill chuck

P/N	<b>Description</b>	Shaft Length
162-G02	One Galllon Pail Mixer	8"
162-G03	5 Gallon Pail Mixer	18"

# Prop Mixer:

Stainless Steel twin propeller mixer for low viscosity materials

• Outer ring shell prevents container punctures; fits 1/4" drill chuck

P/N	Description	<b>Blade</b>	Shaft Length
230-HS	1-2 Gallon Pail Mixer	2 <sup>1</sup> /2"	15"
230-PS	5 Gallon Pail Mixer	5"	21"

## Bulk Barrel Brush:

 Brass bristle brush used to clean inside of 2" diameter PLATED STEEL barrels

<u>P/N</u>	Description
800-G01	Curved Handle for Manual Cleaning
800-G02	Straight Shank for Use with Drill
800-H01	Head Replacement

Not recommended for use on Teflon<sup>®</sup> coated barrels.



# CAULKING ACCESSORIES— Joint Tools

**Joint Tools:** 



# C.A.T. Spatulas:

- Elliptical Spline Radius Tip
- · Easily creates specific hourglass sealant cross-section
- Available in 1058-Plastic or 922-Stainless Steel
- Plastic includes both passive and aggressive tips shapes Invented by Wayne BelCher, United Professional Caulking & Restoration, Inc.

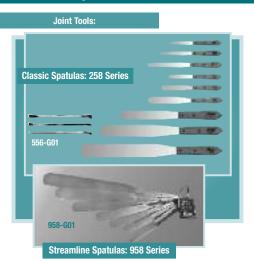
## Plastic C.A.T. Spatulas:

<ul> <li>Chemical resistant, non-marking, 8<sup>3</sup>/<sub>4</sub>" long</li> </ul>		
P/N	Description	<u>Width</u>
1058-G01	8-piece plastic C.A.T. set	
1058-G02	4-piece plastic C.A.T. set - smaller size	zes
1058-G03	4-piece plastic C.A.T. set - larger size	s
1058-125P	Plastic - Passive Tip #10	1 <sup>1</sup> / <sub>4</sub> "
1058-150P	Plastic - Passive Tip #20	1 <sup>1</sup> / <sub>2</sub> "
1058-100A	Plastic - Aggressive Tip #30	1
1058-100P	Plastic - Passive Tip #40	1
1058-75A	Plastic - Aggressive Tip #50	<sup>3</sup> / <sub>4</sub> "
1058-087P	Plastic - Passive Tip #60	7/ <sub>8</sub> "
1058-087A	Plastic - Aggressive Tip #70	7/ <sub>8</sub> "
1058-075P	Plastic - Passive Tip #80	3/4"

## Stainless Steel C.A.T. Spatulas:

 Curved steel handle, ground and tapered P/N Description Width 922-G01 6-piece Stainless Steel set 922-3S Stainless Blade 3" long 7/8" Stainless Blade 4" long <sup>3</sup>/<sub>4</sub> 922-4S 922-5S Stainless Blade 5" long 7/<sub>8</sub>' 922-6S Stainless Blade 4" long 1" 922-8S Stainless Blade 41/4" long 1<sup>1</sup>/<sub>4</sub>" 922-10S Stainless Blade 45/8" long 1<sup>1</sup>/<sub>2</sub>"

# Caulking ACCESSORIES— Joint Tools



## Mini-Joint Tooling Kit: (p/n 556-G01)

• Three hard plastic doubled-ended tools providing the following widths:  $1/8",\,1/4",\,5/16",\,3/8",\,7/16",\,1/2"$ 

# **Tooling Joints:**

- Ensure good adhesion to substrates; Albion joint tools also offer:
- Proper flexibility for perfect finished joints
- Easy solvent clean-up (no plastic components)
- Premium grade stainless steel
- Rounded tips for standard applications
- Easy to modify for unique applications

## Classic Spatulas:

The original hardwood handled classic spatula well known to professionals

P/N	<b>Description</b>	<u>Width</u>
258-3TPS	3" Long Tapered Blade	Tapers from <sup>5</sup> /8" to <sup>3</sup> /8"
258-3S	3" Long Straight Blade	5 <sub>/8</sub> "
258-4S	4" Long Straight Blade	3/4"
258-4TPS	4" Long Tapered Blade	<sup>7</sup> /16"
258-5S	5" Long Straight Blade	<sup>13</sup> /16"
258-5TPS	5" Long Tapered Blade	1/2"
258-6S	6" Long Straight Blade	1"
258-8S	8" Long Straight Blade	1 <sup>1</sup> /4"
258-10S	10" Long Straight Blade	1 <sup>1</sup> /2"

#### Streamline Spatulas:

Curved steel handle; same blade specifications as 258 Series

P/N	Description	
958-G01	Streamline Spatula Set; 7 P	iece Bevelled Handle Standard Spatulas
958-3TPS	3" Long Tapered Blade	Tapers from <sup>5</sup> /8" to <sup>3</sup> /8"
958-3S	3" Long Straight Blade	<sup>5</sup> /8"
958-4S	4" Long Straight Blade	3/4"
958-5S	5" Long Straight Blade	<sup>13</sup> /16"
958-6S	6" Long Straight Blade	1"
958-8S	8" Long Straight Blade	1 <sup>1</sup> /4"
958-10S	10" Long Straight Blade	1 <sup>1</sup> /2"

# **BULK LOADING ACCESSORIES**— Mixers, Cleaning & Joint Tools

#### Joint Tools:



# Scraping Tools:

- Rigid stainless steel construction with offset hardwood handle
- · Ground knife edge designed to scrape excess material off substrates
- Excellent for saw or flush joints where material overflows the joint
- Excellent for scraping material off container sidewalls

P/N	<b>Blade Measurement</b>
258-33715	2" Wide x 5" Long
258-33719	21/2" Wide x 8" Long
258-33718	2" Wide x 8" Long

## **Caulk Knife:**

- Used to remove old caulk and to clean joints
- All steel construction provides additional durability when sliding over rough, stony, or concrete surfaces
- Padded foam grip for comfort
- Holds standard utility blade (blade not included)

P/N	Length	<u>P/N</u>	<u>Length</u>
816-G01	12"	816-G03	24"
816-G02	18"		

## Backer Rod Insertion Tools:

. Fully adjustable and places the Backer Rod at any desired depth

<u>P/N</u>	Description	
640-5	Standard Model: includes 4	
	insertion wheels and 1 tamping	
	blade for 1/8", 1/4", 3/8", 1/2" wide	
	joints	
640-6	Corner Model: designed for packing	
	joints in a corner; includes 1/8",	
	1/4", 3/8", 1/2" wide insertion wheels	
640-3 (set)	Includes both Standard & Corner	
	Models	
640-4	Road Model: similar to 640-5,	
	except handle is reinforced with	
	resin and tamping blade is omitted so	
	attachment port can be used to	
	attachment port can be used to accept a threaded standard broom	



640-G20

41/2" Wheel Accessory: for 1/4" wide saw cut joints up to 2" deep

# Wheel Accessories:

Joint Widths	Use with 640-3	<u>Use with 640-4 &amp; 5</u>
1/8"	640-G06	640-602
1/4"	640-G07	640-G03
3/8"	640-G08	640-G04
1/2"	640-G09	640-G05

## **BULK LOADING ACCESSORIES— Joint Tools & Heat Chest**



# Hot Pot<sup>™</sup>

Change the caulking conditions anytime; sustains sealants, coatings, and adhesives at usable temperatures, even in the coldest conditions (p/n 939-1)

- Heavy gauge steel pail with lid
- 15" high x 18" wide interior
- 120 VAC plug-in
- Ability to hold a case of 10oz cartridges, 20oz sausages, two
- 2-gallon pails or one 5 gallon pail
- Warms material to optimal temperature in 20 minutes
- Easy maintenance with repair parts (heat chest kit (p/n 174-G03) contains all interior parts - no enclosure)

\*Albion would like to credit the contributions made by Philip Porter of the Masonry Preservation Group

## **Special Tools**

## Delamination Detection Tool (DDT): (p/n 875-1)

Dramatically increase your speed and accuracy in detecting invisible delamination, voids, and hollows below the surface of concrete compared with tapping with hammers or dragging chains; use for inspecting concrete slabs, parking garages, bridge decks, balconies and tunnels

#### P/N Description

875-1	Delamination Detection Tool
876-1	4' - 8' Telescopic Pole for DDT
876-2	6' - 12' Telescopic Pole for DDT

#### Heavy Duty Contractor Tool Bag: (p/n 968-1)

Keep all your caulking tools together in one place; features include:

- Professional quality
- Heavy duty nylon
- Double handles, zippered top, shoulder strap
- 29 pockets
- 30" x 10" x 10"

 Large enough to comfortably hold several of our largest bulk guns, including cordless guns

 Convenient pockets on inside and outside to keep spare nozzles, caps, spatulas and other accessories within easy reach

Stay open top makes it easy to add and remove tools



- Air Pressure Gauge (p/n 137-3)
- <sup>1</sup>/8 NPT Regulator (p/n 137-5)
- 10" Threaded Air Hose (p/n 272-3-10)
- 1/8 NPT Regulator w/10' Threaded Air Hose (p/n 445-2)
- 1/8 NPT Quick Disconnect Plug (p/n 363-1)
- Standard Aluminum Cast T-Pull (p/n 240-1)



- Upper Handle (p/n 957-1)
- Suitcase Handle Adapter (p/n 957-2)
- 20oz Sausage Gun Manifold, for use with AT1200S and AT1200S-2 (p/n 645-G05)
- 0-Rings, 645-G05 (p/n 192-31)
- AT1200 Handle w/Regulator (p/n 957-3), 150 psi max.
- AT1500 Handle w/Regulator (p/n 957-11), 120 psi max.
- AT900, AT825 Handle w/Regulator (p/n 957-12), 100 psi max.
- AT600, AT400 Handle w/Regulator (p/n 957-13), 90 psi max.
- Sturdy Plastic Carry Case (p/n 1001-1)

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# 18V CORDLESS GUN ACCESSORIES— Batteries, Chargers & Kits

Powered by Milwaukee<sup>®</sup> RED LITHIUM™ Battery Technology



#### **Cordless Powered**

## Compact 18v Lithium-ion Battery Pack: (p/n 982-2)

- 1.5 amp hour capacity
- Recharge time 30 minutes
- Equivalent run time with 40% less weight than an 18V NiCad battery
- Individual Cell Voltage Monitoring-ensures optimal charge and discharge for maximum life
- Battery Fuel Gauge Displays remaining run-time

#### High Capacity 18v Lithium-ion Battery Pack: (p/n 982-5)

- 2.8 amp hour capacity
- Recharge time 60 minutes

#### Charger for 18v Lithium-ion Batteries: (p/n 982-3)

#### Recharges compact battery in 30 minutes

110V AC. Euro and Australian versions available.

## 18V Lithium-ion Cordless Conversion Kits:

convert 18V Albion Lithium-ion gun to any other model

- 995-1 Conversion Kit to 846-1E
- 995-2 Conversion Kit to 405-15E
- 995-3 Conversion Kit to DL-45-T13E
- 995-4 Conversion Kit to DL-59-T13E
- 995-5 Conversion Kit to 770-20E
- 995-6 Conversion Kit to 103-15E
- 995-9 Conversion Kit to DL-45-T20E



- 870-2 Cartridge ejector for Cordless
- \*\*See page 80 for cordless racks





Powered by Milwaukee<sup>®</sup> RED LITHIUM™ Battery Technology



12V Cordless Powered

# Compact 12V Lithium-ion Battery Pack: (p/n 1004-3)

• For use with 12V gun models E12, E12Q and E12S2O

12 volt

- 1.5 amp hours of runtime
- 30 minute recharge
- Delivers fade-free power in extreme jobsite conditions

# Charger for 12V Lithium-ion Batteries: (p/n 1004-4)

- Recharges compact battery in 30 minutes
- 110V AC.

Albion ENGINEERING Tidbit ™

# Albion offers two battery-powered cordless drives:

12Volt and 18Volt. Both are powered by lightweight, long-lasting, fast-recharging Lithium-ion batteries. The rod speed (not under load) for both models is 21 to 23 inches per minute.



- Heavy Duty drive pushes with 950 lbs. of force
- Over 80 gun models for Bulk, Sausage, Cartridge and Multi-Component dispensing
- Best for thick materials & twin-cartridges



- Standard Duty drive pushes with 400 lbs. of force
- 3 gun models for 20oz. Sausages, 10oz. Cartridges & Quart Cartridges
- 30% lighter than comparable 18V models
- · Best for standard materials like acrylic, silicone & urethane

# **Introduction**

- Expanded Table of Contents to help locate products faster pg. 3
- Details on new 12V Lithium-ion cordless Drive pg. 14

## **Bulk Guns**

- Improved page headings to help locate guns faster
- More details on gun features, especially 18V cordless

## Sausage Guns

New lightweight cordless 12V gun p/n E12S20 - pg. 34

# **Cartridge Guns**

- New lightweight 10oz. cordless 12V gun p/n E12 pg. 38
- New lightweight Quart cordless 12V gun p/n E12Q pg. 42
- More details on features of B-Line guns

# Multi-Compartment Guns

- Improved page headings to help locate guns faster
- New E18 Twin Cartridge cordless guns:
  - 200ml 1:1 & 2:1 ratio guns pg. 51
  - 400ml 1:1, 2:1, 4:1 & 10:1 ratio guns pg. 51
  - 600ml 1:1 & 2:1 ratio guns pg. 57
  - 600ml 1:1 & 2:1 ratio EXTENSION guns pg. 59
  - 1500ml 1:1 ratio EXTENSION guns pg. 64
  - 380ml 10:1 ratio COAXIAL Cartridge guns pg. 65
- New AT Air Twin Cartridge gun:
  - 1500ml 1:1 ratio SIDE-LOAD gun pg. 63
- New B26 High Thrust Manual Drive Twin Cartridge guns:
  - 380ml 4:1 & 10:1 ratio COAXIAL Cartridge guns pg. 65
  - 1500ml 1:1 ratio SIDE-LOAD gun pg. 64

## **Accessories**

- New plastic Ribbon Bead Nozzle 1/8" x 4" p/n 1018-G01 pg. 70
- Expanded listing of replacement Pistons pg. 79
- Improved listing of replacement Rod Pulls pg. 80
- New Flexible Bulk Loading Sleeve p/n 33-10 pg. 81
- New CAT Plastic Spatulas p/n 1058-G01 pg. 84
- New CAT Stainless Steel Spatulas p/n 922-G01 pg. 84

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