Steps

1. Insert Union Tube into midsection. Lube o-rings with supplied grease.
2. Insert suitcase handle onto midsection.
3. Place nuts into hex shapes in handle.
4. Insert screws and tighten into nuts.
5. Insert Union Tube into suitcase handle. Lube o-rings with supplied grease.
6. Attach main handle onto suitcase handle using screws and nuts. This process is the same as steps 3 & 4.
Main Handle Steps

1. Insert Union Tube into bracket. Lube o-rings with supplied grease.
2. Insert handle onto bracket.
3. Place nuts into hex shapes in handle.
4. Insert screws and tighten into nuts.

Top Handle Steps

1. Line up top handle with holes in midsection.
2. Insert screws through bracket & midsection then tighten nuts.